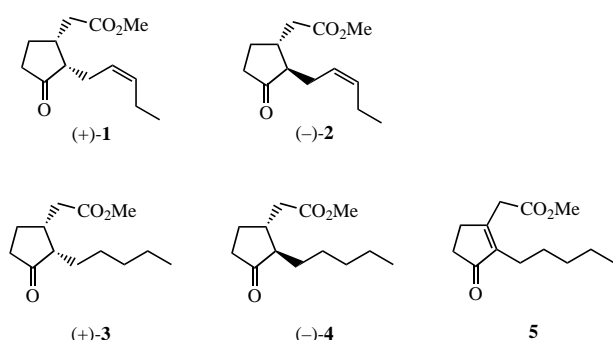


# Industrial Synthesis of (+)-*cis*-Methyl Dihydrojasmonate by Enantioselective Catalytic Hydrogenation; Identification of the Precatalyst [Ru((–)-Me-DuPHOS)(H)-(η<sup>6</sup>-1,3,5-cyclooctatriene)](BF<sub>4</sub>)\*\*

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The jasmonoids, (+)-*cis*-jasmonic acid and its derivatives, have numerous phytochemical activities,<sup>[1]</sup> and in particular the methyl ester (+)-*cis*-methyl jasmonate<sup>[2]</sup> (+)-**1** also has an odor<sup>[3]</sup> that is greatly appreciated in perfumery.<sup>[4]</sup> The study of the jasmonoids began in 1962, when a near-equilibrium mixture of (–)-*trans*-methyl jasmonate (–)-**2** (main component, see below) and (+)-**1** was isolated from jasmine oil and



identified.<sup>[5]</sup> The connectivities within (+)-**1** and (–)-**2** were established by hydrogenation to the corresponding methyl dihydrojasmonates (+)-**3** and (–)-**4** and by comparison with a synthetic mixture of (±)-**3** and (±)-**4**. Subsequent work established the relative and absolute configurations, the

biosynthesis, the biological activities, and, in particular, that only the unstable (+)-*cis*-jasmonic acid and its derivatives are biologically active.<sup>[1]</sup> Acid- and base-catalyzed epimerization at C(2) of the *cis* isomers is facile and the resulting *trans* isomers are thermodynamically favored. The equilibrium between (+)-**1** and (–)-**2** and that between (+)-**3** and (–)-**4** thus favors the *trans* isomers (–)-**2** and (–)-**4** by about 95:5 at ambient temperature.

Numerous syntheses of methyl jasmonates have been reported; early syntheses targeted (±)-**2**<sup>[2, 5c]</sup> and later work (±)-**1** and (+)-**1**.<sup>[6]</sup> To date, all reported syntheses of (±)-**1** and (+)-**1** are still at the laboratory scale and only the racemic equilibrium mixture is produced industrially but on a relatively small scale.

Since the early 1970s, Firmenich has commercialized the corresponding racemic, near-equilibrium mixture of methyl dihydrojasmonates<sup>[5b]</sup> under the trade name Hedione (approximately 10% (±)-**3**, 90% (±)-**4**) and this is now an important, large volume perfumery chemical.<sup>[4]</sup> Dihydrojasmonic acids and methyl dihydrojasmonates have since also been identified as natural products that have some biological activities.<sup>[7]</sup> These fragmentary data for the dihydro series, plus the possible analogy to the jasmonoids suggested that (+)-*cis*-methyl dihydrojasmonate (+)-**3**, the dihydro derivative of (+)-**1**, might be the only component of Hedione that has an odor. To investigate the olfactory properties, all four stereoisomers were prepared on a small scale.<sup>[8]</sup> Evaluation by our perfumer colleagues established that (+)-**3** is indeed the only stereoisomer that has an odor but the presence of the other three modifies the odor of (+)-**3** and also affects the performance of a perfume in which the mixture is used. One is constrained to use equilibrium mixtures in many applications because of rapid epimerization but it was found that one can use (+)-**3** and avoid equilibration in fine perfumery and thereby achieve a striking “radiance” of the perfume. To develop an industrial synthesis of (+)-**3** was therefore a desirable and challenging goal.<sup>[9]</sup>

In principle, the most direct route to (+)-**3** was enantioselective catalytic hydrogenation of the vinylogous β-oxoester **5**.<sup>[10]</sup> The *syn* addition of H<sub>2</sub> across the C=C bond would generate the required *cis* geometry and neutral conditions might avoid epimerization. As expected, all attempts to use known chiral catalysts to hydrogenate **5** failed. A new, more electrophilic, coordinatively unsaturated catalyst system that would react with the tetrasubstituted C=C bond in **5** was required.

We found that the treatment of equimolar solutions of [Ru(1,2:5,6-η-cod)(η<sup>3</sup>-methallyl)]<sub>2</sub> **6**<sup>[11]</sup> (cod = 1,5-cyclooctadiene) and various chiral diphosphane ligands (P–P) in CH<sub>2</sub>Cl<sub>2</sub> with one equivalent of HBF<sub>4</sub>·Et<sub>2</sub>O<sup>[12]</sup> and a catalytic amount of BF<sub>3</sub>·Et<sub>2</sub>O at ambient temperature for about 30 min generates mixtures containing precatalysts that can be used directly for the hydrogenation of **5** (0.01M solutions of **5** in CH<sub>2</sub>Cl<sub>2</sub>, nominal precatalyst loading 1–3 mol %, ambient temperature, 30–100 bar). This process is derived from procedures that were developed by one of us<sup>[13]</sup> and in parallel by Heiser et al.<sup>[14]</sup> These groups treated **6** with approximately two equivalents of acids that contain coordinating conjugate bases (HCl, HBr, HI, and CF<sub>3</sub>CO<sub>2</sub>H, respectively). Both

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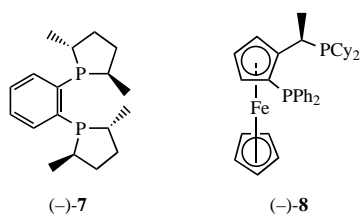
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methallyl groups are abstracted on protonation and added P–P displaces the cod ligand to generate precatalysts “[Ru(P–P)X<sub>2</sub>]<sub>n</sub>” (*n* = 2, 3) and [Ru(P–P)(CF<sub>3</sub>CO<sub>2</sub>)<sub>2</sub>], respectively.

On attempting to generate cationic, and hence more electrophilic, coordinatively unsaturated catalysts, we instead used both an acid (HBF<sub>4</sub>·Et<sub>2</sub>O, soluble in many organic solvents) with a weakly coordinating conjugate base (BF<sub>4</sub><sup>−</sup>), and a weakly coordinating, aprotic reaction medium (CH<sub>2</sub>Cl<sub>2</sub>). Note that the known, direct reaction between **6** and P–P, which leads to the species [Ru(P–P)(η<sup>3</sup>-methallyl)<sub>2</sub>],<sup>[13a,b]</sup> is negligibly slow under the conditions of our process and that catalytic amounts of BF<sub>3</sub>·Et<sub>2</sub>O are required, although the exact role of the BF<sub>3</sub>·Et<sub>2</sub>O is unclear.

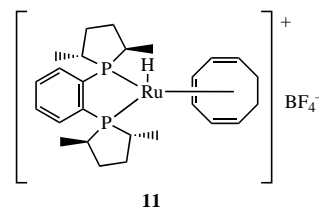
The most active and enantioselective chiral diphospane P–P ligands among the 40 we screened were (−)-Me-DuPHOS (−)-**7**,<sup>[15]</sup> (−)-JOSIPHOS (−)-**8**,<sup>[16]</sup> (Cy = cyclohexyl) and the JOSIPHOS-derivative (−)-**9** with *p*-CF<sub>3</sub>-phenyl groups instead of the phenyl groups in **8**.<sup>[17]</sup> Electron-rich



P–P ligands containing dialkylphosphane groups are required for high activity. Use of P–P ligands with two diphenylphosphane groups produced precatalysts with poor activities. Use of (+)-(BINAP)<sup>[18]</sup> resulted in low activity and *ee* (enantiomer ratio (e.r.): (+)-**3**:(−)-**3** = 71:29 (GC<sup>[60]</sup>)). Our best enantioselectivities were modest but acceptable for our purposes (e.r.: (+)-**3**:(−)-**3** = 88:12 with (−)-**9**, 82:18 with (−)-**7**, and 75:25 with (−)-**8**). The *cis* selectivities were mostly very good throughout the series of ligands surveyed and excellent (+)-**3**:(−)-**4** ≥ 99:1 (GC)) with (−)-**7**, (−)-**8**, and (−)-**9**. The traces of the *trans* isomer (−)-**4** we detect are likely due to epimerization.

Optimization of the (−)-Me-DuPHOS (−)-**7** based process revealed that there are no substantial solvent effects and it can be run in almost neat substrate, **5**. In contrast, the (−)-JOSIPHOS (−)-**8** process requires a solvent. Use of a suitable solvent not only speeds up the hydrogenation but also increases the enantioselectivity. For example, the slow reaction without solvent leads to a final e.r. (+)-**3**:(−)-**3** of 79:21 (30 °C, 90 bar) but the reaction rate increases six fold and the e.r. increases to 94:6 when four volumes of *tert*-butyl methyl ether relative to **5** are added. We report final e.r. values for complete conversion because the product (+)-**3** itself gives a solvent effect at the high concentrations we use, so that its e.r. increases in the course of the reaction. For both processes, the kinetics are, up to ≈ 90 % conversion, close to zero order in substrate **5**. Typical, readily obtainable turnover numbers using either ligand are about 2000 at 25 °C and 90 bar, with turnover frequencies between 100 and 200 h<sup>−1</sup>.

Using (−)-**7** as a model ligand, the reaction generating the precatalysts was monitored by NMR spectroscopy in CD<sub>2</sub>Cl<sub>2</sub>. The species that forms immediately upon treatment of the mixture of **6** and (−)-**7** with HBF<sub>4</sub>·Et<sub>2</sub>O and BF<sub>3</sub>·Et<sub>2</sub>O is the phosphonium salt (−)-**7**·HBF<sub>4</sub>. Its identity was confirmed by preparing it separately.<sup>[19]</sup> The reaction between **6** and (−)-**7**·HBF<sub>4</sub> in the presence of BF<sub>3</sub>·Et<sub>2</sub>O first gives an intermediate **10** that transforms slowly into a stable precatalyst **11**.



Compound **11** can be conveniently isolated when the reaction is run in a CH<sub>2</sub>Cl<sub>2</sub>/MeOAc solvent mixture, from which **11** precipitates as a yellow crystalline solid. It is even more convenient to treat separately prepared crystalline, (−)-**7**·HBF<sub>4</sub><sup>[19]</sup> with **6** and BF<sub>3</sub>·Et<sub>2</sub>O in neat MeOAc (see the Experimental Section), which avoids the need to measure out one equivalent of HBF<sub>4</sub>·Et<sub>2</sub>O. Both procedures give **11** in about 65 % yield and it remains stable for months at −30 °C under argon. This is the first use of a protiophosphonium salt of a chiral P–P ligand to prepare a precatalyst.

The identity of [Ru((−)-Me-DuPHOS)(H)(η<sup>6</sup>-cot)](BF<sub>4</sub>) **11** (cot = 1,3,5-cyclooctatriene) was ascertained from multinuclear one- and two-dimensional NMR spectroscopy and mass spectrometry (see the Experimental Section) and the solid-state structure was later determined by X-ray diffraction.<sup>[20]</sup> A second, minor product that formed is a [Ru((−)-Me-DuPHOS)(H)(η<sup>4</sup>-cod′)](BF<sub>4</sub>) **12** (cod′ = 1,3-cyclooctadiene), which was identified later.<sup>[20]</sup> This minor product can be separated by recrystallization but that is normally not necessary as it is just as good a precatalyst as **11**. By analogy to work reported by one of us,<sup>[21]</sup> we suggest that **10**, which is only observed in solution,<sup>[22]</sup> is [Ru((−)-Me-DuPHOS)-(1-3:5,6-η-C<sub>8</sub>H<sub>11</sub>)](sol)](BF<sub>4</sub>) (C<sub>8</sub>H<sub>11</sub> = 2,5-cyclooctadienyl; sol = Et<sub>2</sub>O, CH<sub>2</sub>Cl<sub>2</sub>). If so, **10** could be generated through protolytic cleavage of a methallyl group from **6** (to generate isobutene), coordination of (−)-**7**, allylic C–H activation at the cod ligand, and release of a second isobutene moiety. Loss of a solvent molecule from **10** with allylic activation from 1-3:5,6-η-C<sub>8</sub>H<sub>11</sub> would generate **11**.

Crystalline **11** and **10**, generated in solution, can both be used for the hydrogenation of **5**, which shows that they have similar reactivities to H<sub>2</sub> to generate the same active catalyst. Exposure to H<sub>2</sub> brings about the hydrogenation of the cot and C<sub>8</sub>H<sub>11</sub> ligands (to generate cyclooctane); the nature of the resulting, extremely electrophilic catalyst “[Ru((−)-Me-DuPHOS)(H)(sol)](BF<sub>4</sub>)” is explored in detail in another paper.<sup>[20]</sup>

Monitoring the reaction by NMR spectroscopy shows, that when the same kind of process is applied to (−)-JOSIPHOS (−)-**8**, several compounds are formed and only a minor component, a [Ru((−)-JOSIPHOS)(H)(η<sup>6</sup>-cot)](BF<sub>4</sub>) **13** is

identified. It seems that all the components of this mixture react with H<sub>2</sub> under catalytic conditions to generate the same catalyst, because the activity of the mixture about equals that of pure **13** generated by another route.<sup>[20]</sup>

### Experimental Section

All operations were carried out in a glove box (under Ar; <1 ppm O<sub>2</sub> and H<sub>2</sub>O) at ambient temperature unless indicated otherwise. NMR tubes were sealed under Ar and spectra were measured in CD<sub>2</sub>Cl<sub>2</sub> at 300 K.

(–)-**7**·2 HBF<sub>4</sub>: To a stirred solution of (–)-**7** (4.00 g, 13.06 mmol) in CH<sub>2</sub>Cl<sub>2</sub> (25 mL) was added HBF<sub>4</sub>·Et<sub>2</sub>O<sup>[12]</sup> (3910 μL, 4.652 g, 28.73 mmol). The reaction mixture was stirred for 10 min and the solvent was removed in vacuo.<sup>[12]</sup> Addition of Et<sub>2</sub>O (250 mL) precipitated a white powder, which was filtered, washed with Et<sub>2</sub>O (5 × 60 mL), and dried in vacuo. Yield: 6.169 g (12.80 mmol, 98 %).

(–)-**7**·HBF<sub>4</sub>: (–)-**7** (3.922 g, 12.80 mmol) and (–)-**7**·2 HBF<sub>4</sub> (6.169 g, 12.80 mmol) were dissolved in CH<sub>2</sub>Cl<sub>2</sub> (115 mL) and the solution was stirred for 10 min. The solvent was removed in vacuo and addition of Et<sub>2</sub>O (750 mL) precipitated a white powder, which was filtered, washed with Et<sub>2</sub>O (2 × 200 mL), and dried in vacuo. Yield: 4.793 g (12.16 mmol, 95 %).

**11**: To a stirred solution of (–)-**7**·HBF<sub>4</sub> (1.182 g, 3.00 mmol) in MeOAc (75 mL) was added first **6** (0.958 g, 3.00 mmol) and, upon its dissolution, BF<sub>3</sub>·Et<sub>2</sub>O (380 μL, 0.426 g, 3.00 mmol). The reaction mixture was stirred for 24 h and then maintained at –30 °C for 80 h without stirring. A bright yellow, crystalline precipitate formed, which was collected by filtration, rapidly washed with MeOAc (2 × 5 mL), and dried in vacuo. Yield: 1.190 g<sup>[23]</sup> (1.979 mmol, 66 %). <sup>1</sup>H NMR (400.1 MHz): δ = –9.97 (1 H, br. t, J<sub>PH</sub> = 26.0 Hz), 0.70 (3 H, dd, J = 6.9, 15.3 Hz), 0.93 (3 H, dd, J = 7.4, 16.2 Hz), 1.14 (3 H, dd, J = 7.4, 18.2 Hz), 1.33 (3 H, dd, J = 6.9, 17.2 Hz), 1.30 (1 H, m), 1.42–1.86 (5 H, m), 2.13–2.59 (8 H, m), 2.71 (2 H, m), 5.24 (1 H, br. t, J = 7.9 Hz), 5.38 (1 H, br. q, J = 8.4 Hz), 5.62 (2 H, m), 6.30 (1 H, dd, J = 6.4, 8.9 Hz), 6.57 (1 H, t, J = 8.4 Hz), 7.57 (4 H, m); <sup>13</sup>C{<sup>1</sup>H} NMR (100.5 MHz): δ = 12.6, 14.4 (s, CH<sub>3</sub>), 16.2, 18.3 (d, J<sub>PC</sub> = 6.4 Hz, CH<sub>3</sub>), 32.0, 34.8, 35.9, 36.4, 37.4, 37.5 (s, CH<sub>2</sub>), 39.9 (d, J<sub>PC</sub> = 25.7 Hz, CH), 40.9 (d, J<sub>PC</sub> = 33.7 Hz, CH), 44.4 (d, J<sub>PC</sub> = 16.1 Hz, CH), 44.7 (d, J<sub>PC</sub> = 6.4 Hz, CH), 94.1, 94.3, 96.1, 99.1, 101.0, 102.3, 131.0, 131.3 (s, CH), 131.4 (d, J<sub>PC</sub> = 17.7 Hz, CH), 132.0 (d, J<sub>PC</sub> = 14.5 Hz, CH), the signal for C (m) was too weak; <sup>31</sup>P NMR (161.9 MHz): δ = 84.9, 87.5 (d, J<sub>pp</sub> = 20.3 Hz); <sup>19</sup>F NMR (376.4 MHz): δ = –152.4; MS (desorption–CI using NH<sub>3</sub> as the reagent gas): isotopic cluster for [C<sub>26</sub>H<sub>39</sub>P<sub>2</sub>Ru]<sup>+</sup> around m/z 515.

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- [23] This quality still contains ~5% of **12**, as determined by <sup>31</sup>P NMR.

## Constant Selectivity Relationships of Addition Reactions of Carbanions\*\*

Roland Lucius and Herbert Mayr\*

*Dedicated to Professor Rolf Saalfrank  
on the occasion of his 60th birthday*

Reactions of carbocations and related electrophiles with uncharged nucleophiles obey the linear free-energy relationship given in [Eq. (1)], where *E* = electrophilicity parameter, *N* = nucleophilicity parameter, and *s* = nucleophile-specific slope parameter.<sup>[1]</sup>

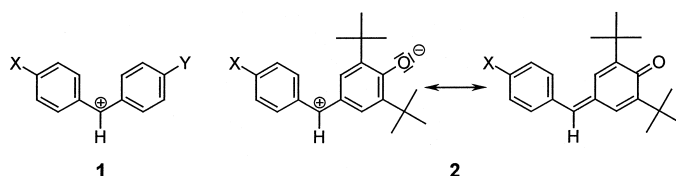
$$\log k (20^\circ\text{C}) = s(N + E) \quad (1)$$

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Since the slope parameter *s* is usually close to unity, it may be neglected for qualitative considerations, so that in practice reactions will be sufficiently fast at 20 °C if (*N* + *E*) > –5. Since the change of polarity is small in the rate-determining step of these ion–molecule reactions, the solvent effects on reaction rates are also small and can, to a first approximation, be neglected.<sup>[1c]</sup>

For the development of reactivity scales for uncharged nucleophiles, the benzhydryl cations **1** proved to be extraordinarily suitable reference electrophiles since their electrophilicities can be altered by almost 20 orders of magnitude by varying the substituents X and Y but the steric situation at the reactive site remains constant. Benzhydryl cations with amino groups in the *p*-position are the weakest reference electro-



philes used so far to characterize the nucleophilicities of silyl enol ethers,<sup>[2]</sup> silyl ketene acetals,<sup>[2]</sup> and enamines.<sup>[3]</sup> In order to perform kinetic investigations with still stronger nucleophiles, a further reduction of the electrophilicity of benzhydryl cations is necessary, which may be achieved by employing the strong electron donor O<sup>–</sup> at the position X or Y of compound **1**. Thus, the quinone methides **2** represent uncharged analogues of the benzhydryl cations **1**, which again allows a variation of electrophilicity under a constant steric situation. Richard et al.<sup>[4]</sup> have already reported that quinone methides behave as highly resonance-stabilized carbocations.

The quinone methides **2a–d** are accessible through a Mannich-type reaction from 2,6-di-*tert*-butylphenol in a one-pot procedure.<sup>[5]</sup> For the determination of the reaction rates, the potassium<sup>[6]</sup> or tetra-*n*-butylammonium<sup>[7]</sup> salts of the carbanions **3** were dissolved in DMSO. After addition of 0.02 to 0.2 equivalents of **2**, the change in their UV/Vis absorbance between λ = 200–600 nm was monitored with a diode-array spectrometer,<sup>[8a]</sup> and featuring a fiber-optic immersion probe.<sup>[8b]</sup> The pseudo first-order rate constants, *k*<sub>1ψ</sub>, determined from the exponential decay of the absorbance at the absorption maximum, were divided by the carbanion concentration to yield the concentration-independent rate constant *k* [Eq. (2)], to prove that second-order kinetics are present.

$$-d[\mathbf{2}]/dt = k[\mathbf{2}][\mathbf{3}] = k_{1\psi}[\mathbf{2}] \quad (2)$$

$$k = k_{1\psi}/[\mathbf{3}]$$

The observation of isosbestic points (Figure 1) excludes long-lived intermediates, and one can assume the simple mechanism outlined in Scheme 1.